

# METAmatériaux acoustiques et transport thermique

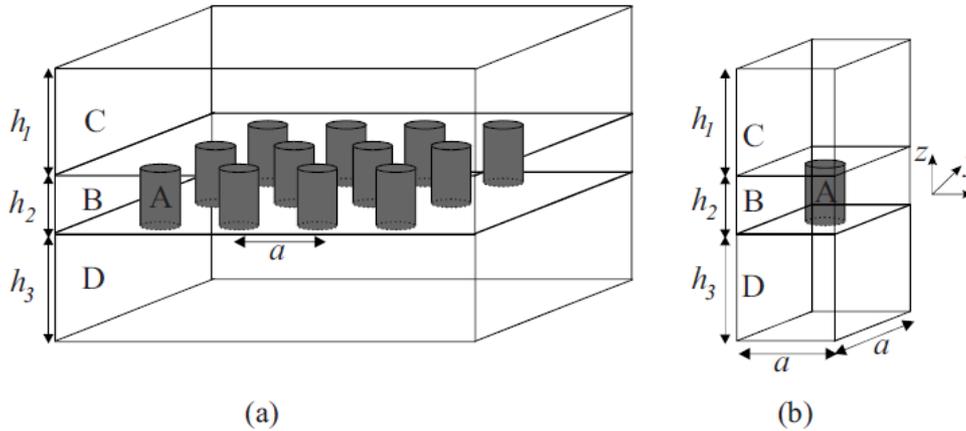
Jean-François Robillard

22 janvier 2016

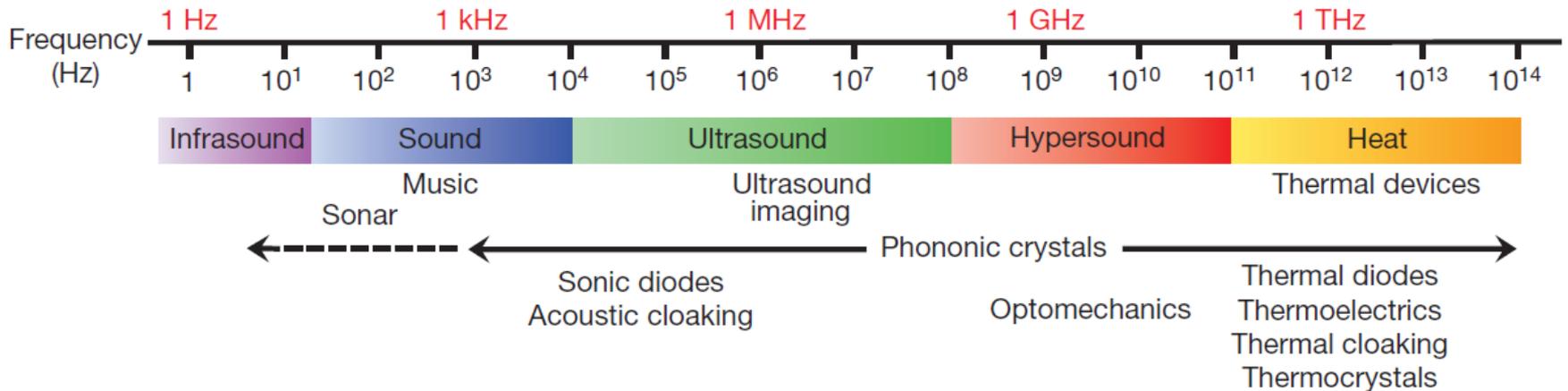
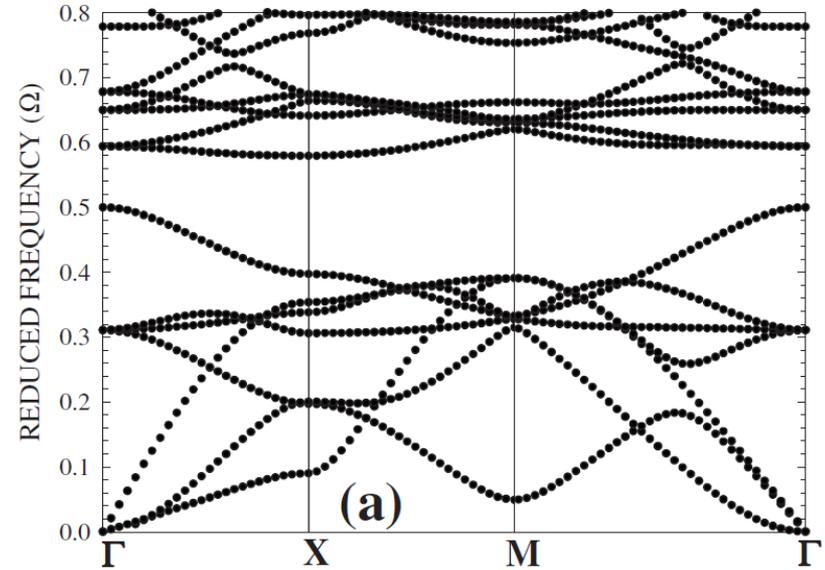
GT4 : Domaines émergents

Journée de lancement du GDR META - Paris





J. O. Vasseur et al., *Phys. Rev. B* **77**, 085415 (2008)



M. Maldovan, *Nature* **503**, 211 (2013)

# Outline

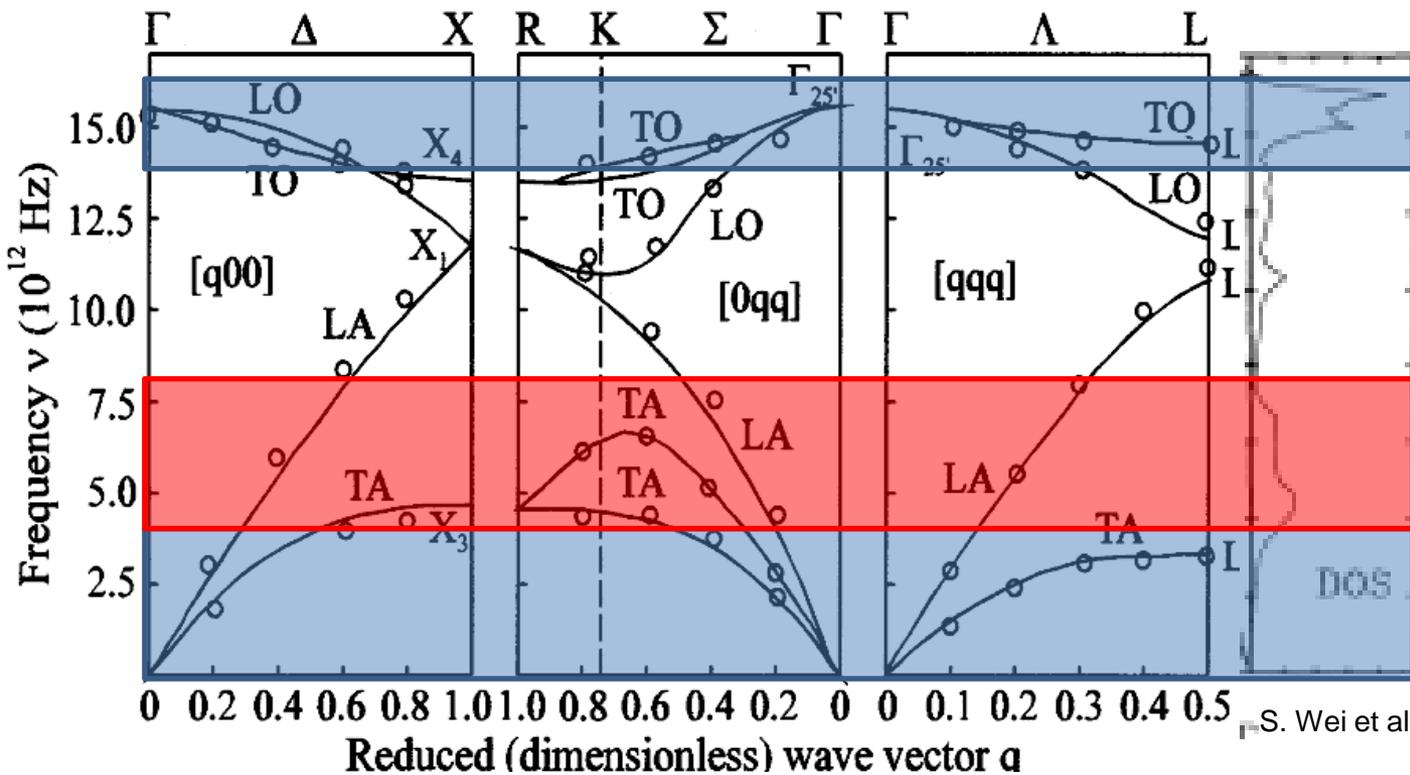
Principles/Fundamental questions

Challenges and state-of-the-art

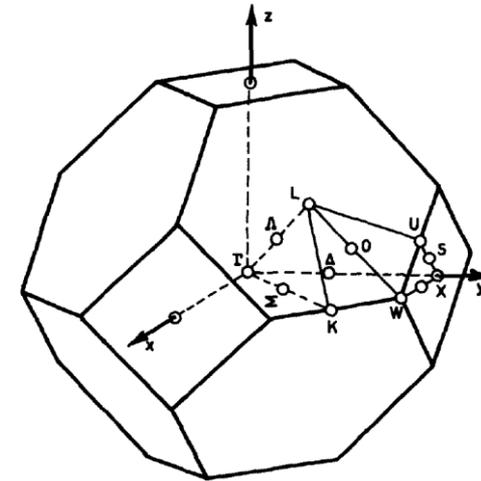
- Modeling
- Fabrication
- Characterization

Panorama

Potential applications...



S. Wei et al., Phys. Rev. B **50**, 2221 (1994)

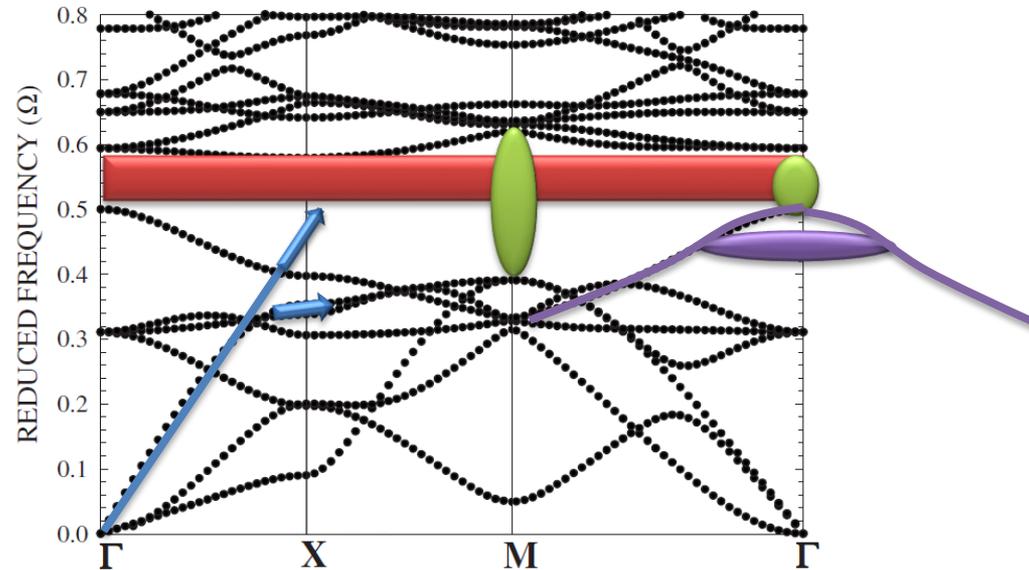


$$\kappa = \frac{1}{(2\pi)^3} \sum_{\lambda} \int C_{ph}(\vec{k}, \lambda) (\vec{v}_g(\vec{k}, \lambda) \cdot \hat{l})^2 \tau(\vec{k}, \lambda) d\vec{k}$$

$$= \int g(E) C_{ph}(E, T) v^2(E) \tau(E, T) dE$$

$$C_{ph}(k, \lambda) = k_B \left( \frac{\hbar\omega(k, \lambda)}{k_B T} \right)^2 \frac{\exp(\hbar\omega(k, \lambda)/k_B T)}{[\exp(\hbar\omega(k, \lambda)/k_B T) - 1]^2}$$

$$\Omega = \frac{\omega}{\omega_0}, \omega_0 = \frac{2\pi c_L}{a}$$



J. O. Vasseur et al., *Phys. Rev. B* **77**, 085415 (2008)

**Bande interdite**

Réduction de vitesse de groupe

Anisotropie induite

Réfraction négative

Typiquement premier gap à  $\frac{\omega_0}{2}$

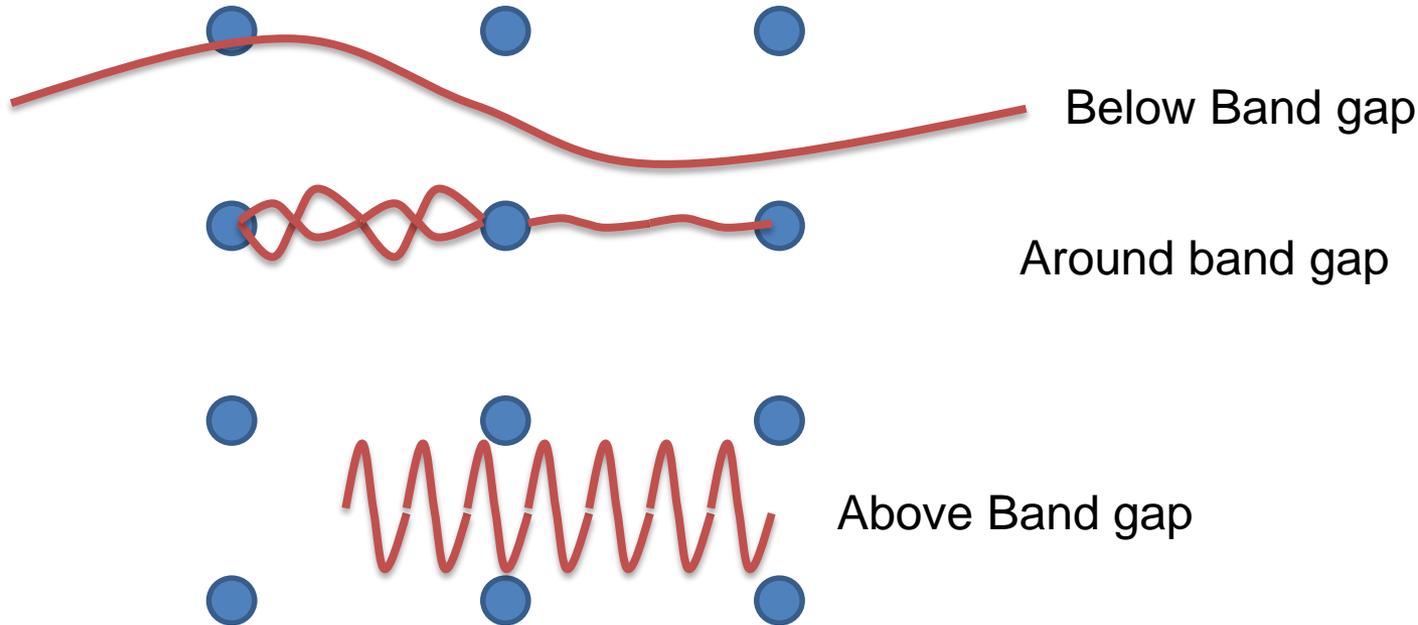
Exemple Si,  $v \sim 8500$  m/s,  $\frac{\omega_0}{2} = 5THz$

$a = 10.6$  nm

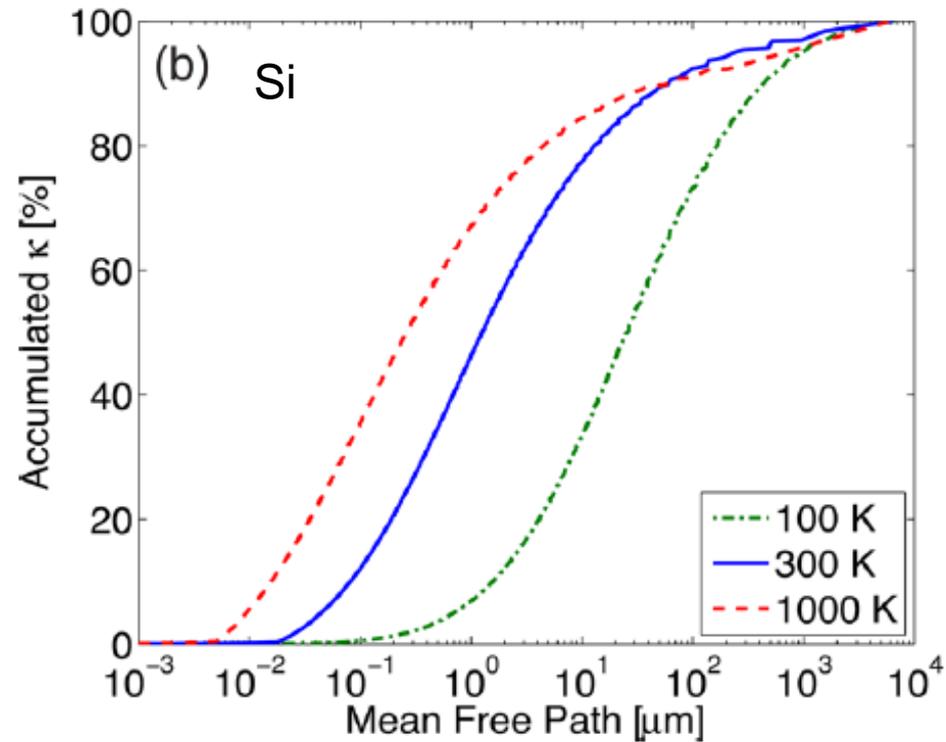
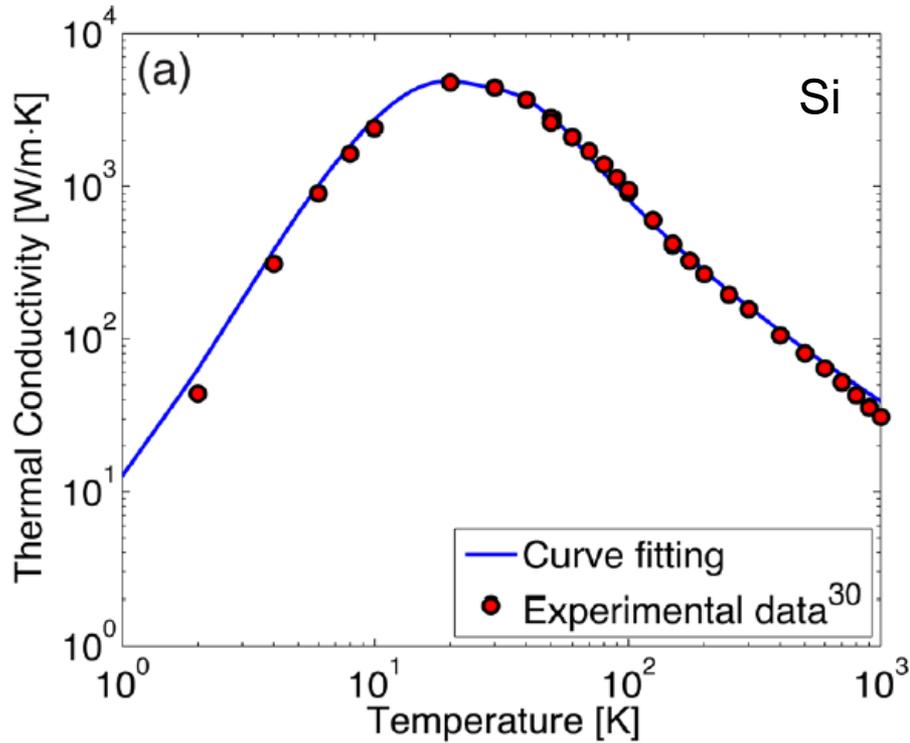
Echelle nanométrique...

Bragg scattering is an interference process  
Coherence is required

Principles/Fundamental questions



In order to observe Bragg effects, coherence length must be at least a few “ $a_{PC}$ ”  
-> This is naturally the case for low- $\omega$  narrow band sources  
-> But thermal phonons have a wide spectrum -> short coherence length



Ordres de grandeurs

Longueur d'onde  $\lambda \sim 1$  à 5 nm

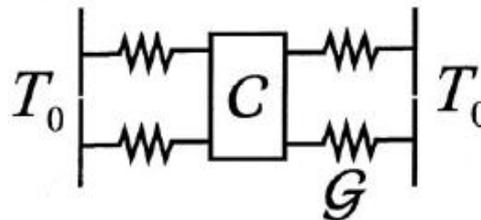
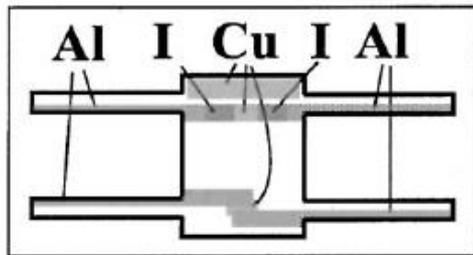
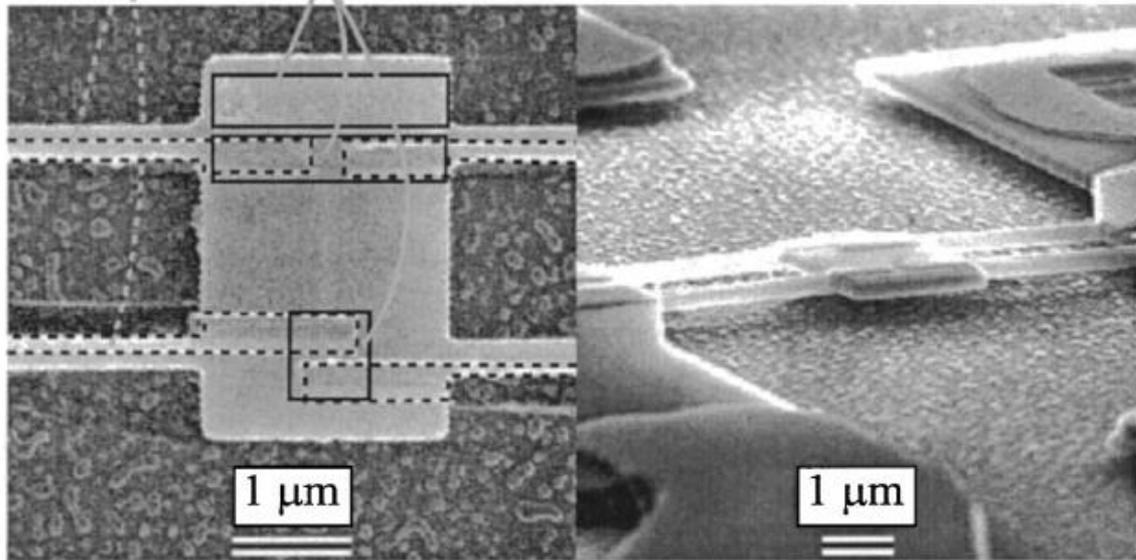
Longueur de cohérence  $\sim$  quelques  $\lambda$

Libre parcours moyen  $\Lambda \sim 100$  nm à qqes  $\mu\text{m}$

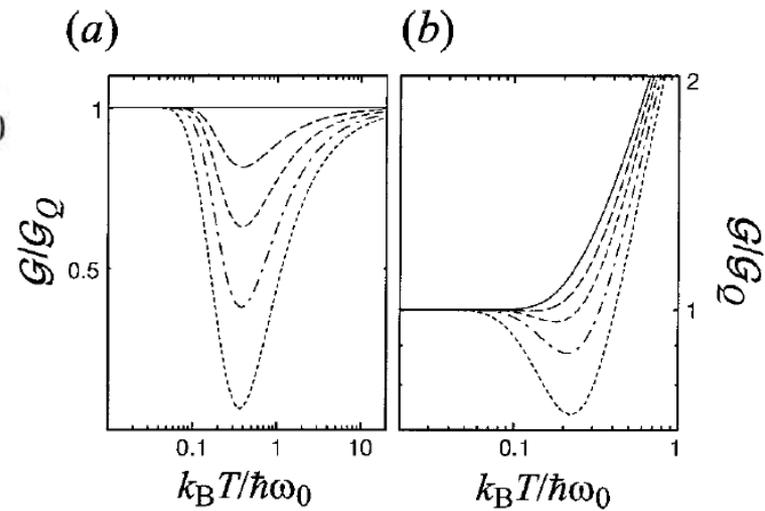
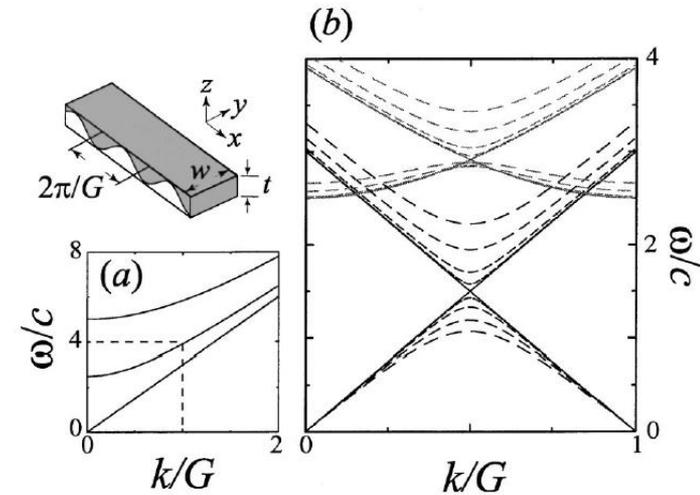
Deux possibilités :

- Taille véritablement nano
- **Basses températures**

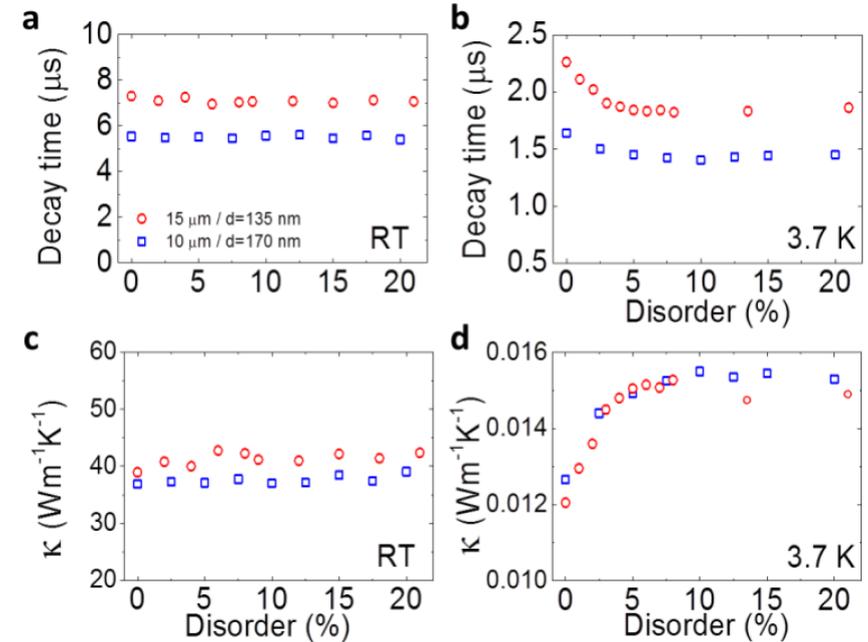
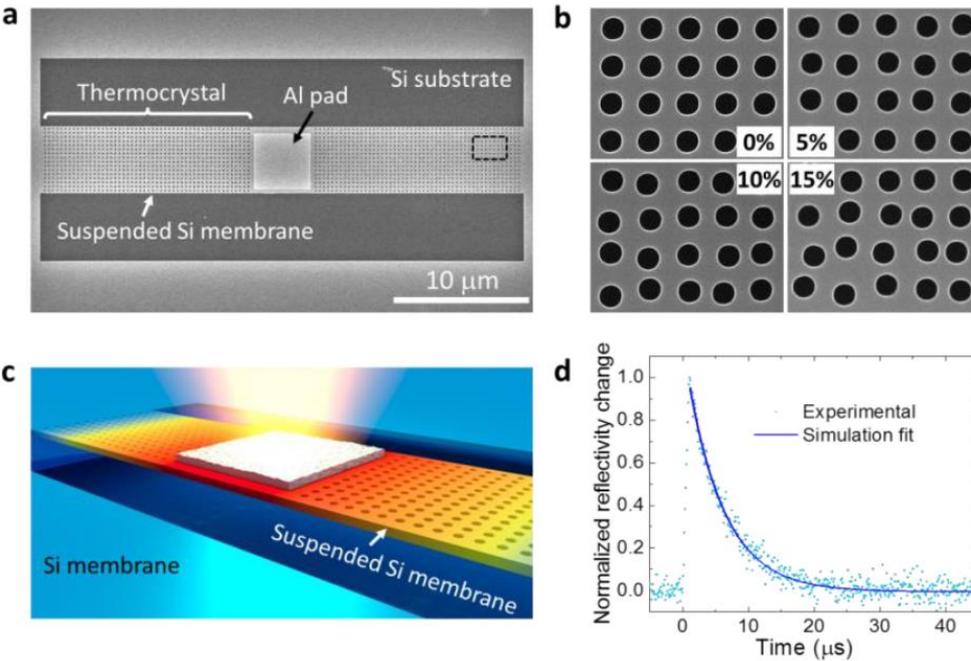
Al Cu



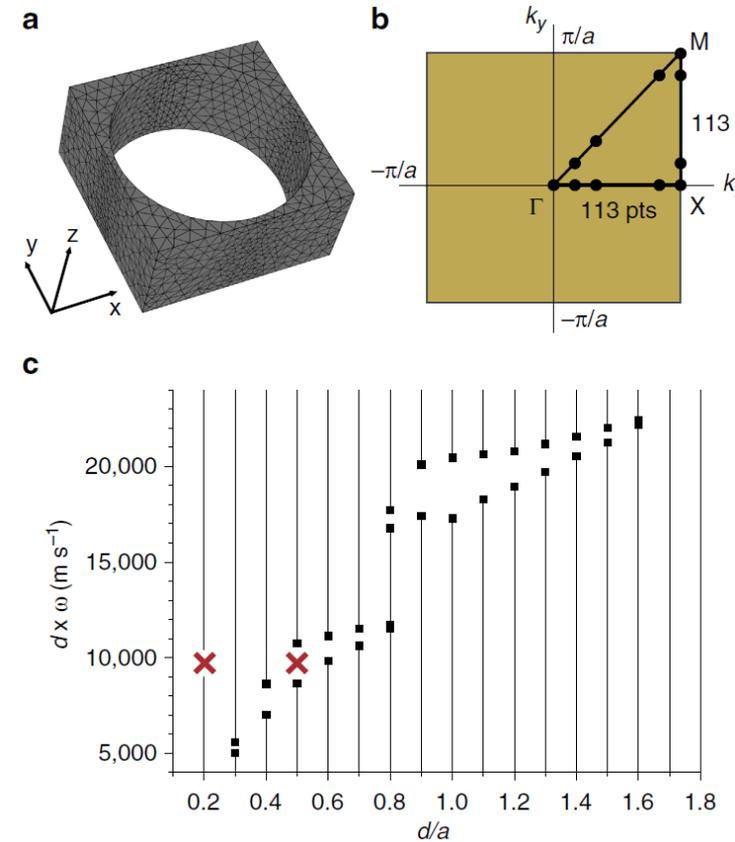
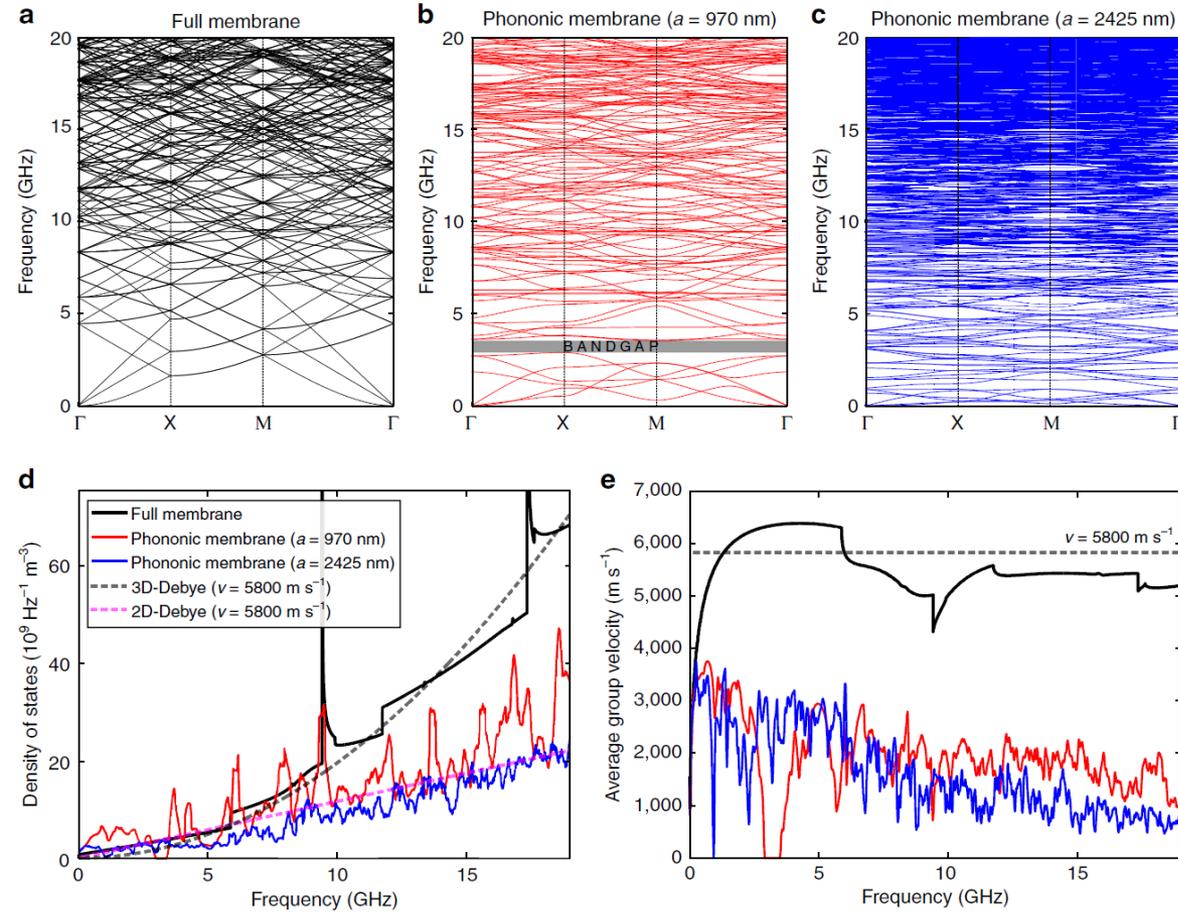
## Challenges and state-of-the-art

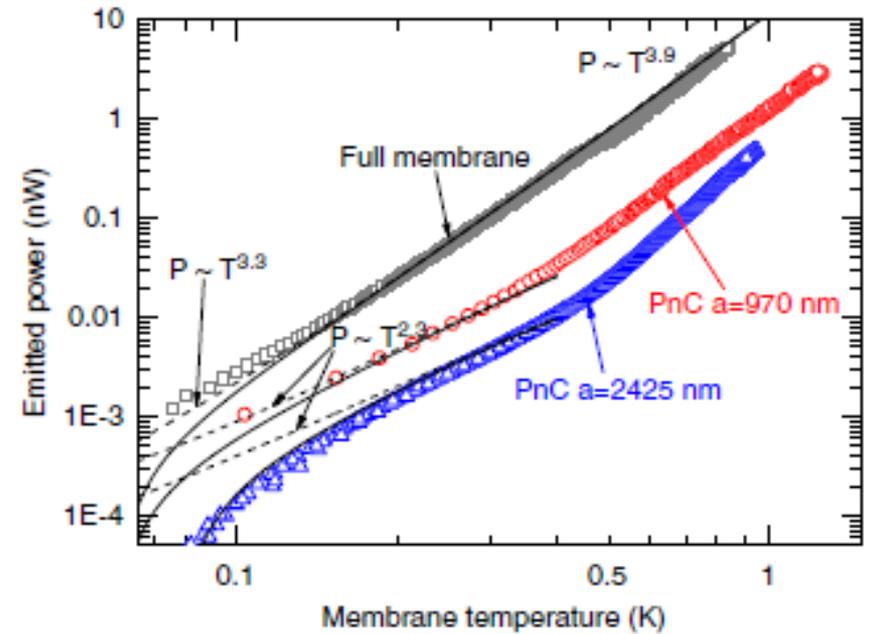
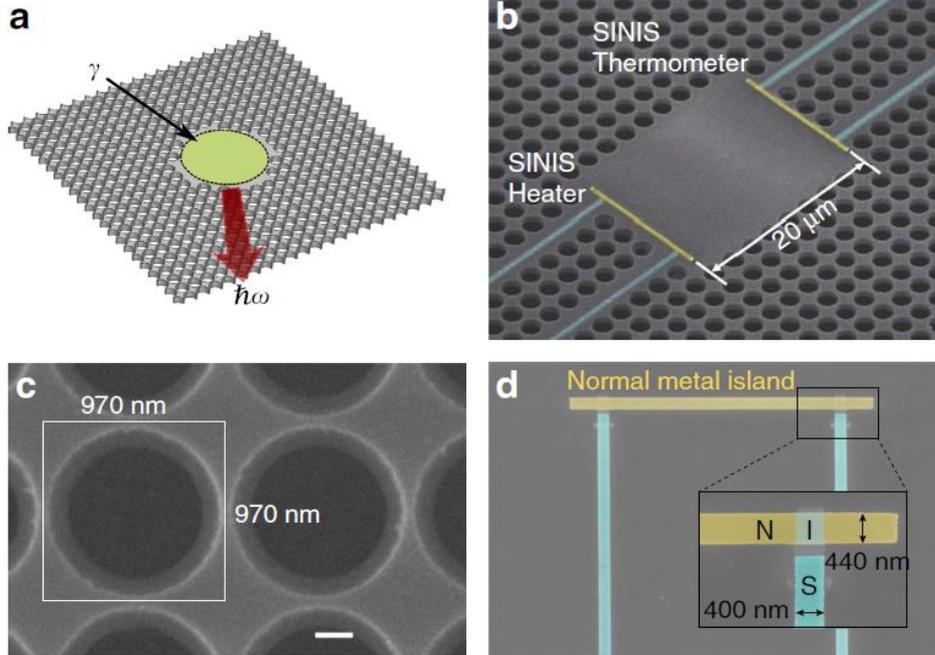


A. N. Cleland et al., *Phys. Rev. B* **64**, 172301 (2001)

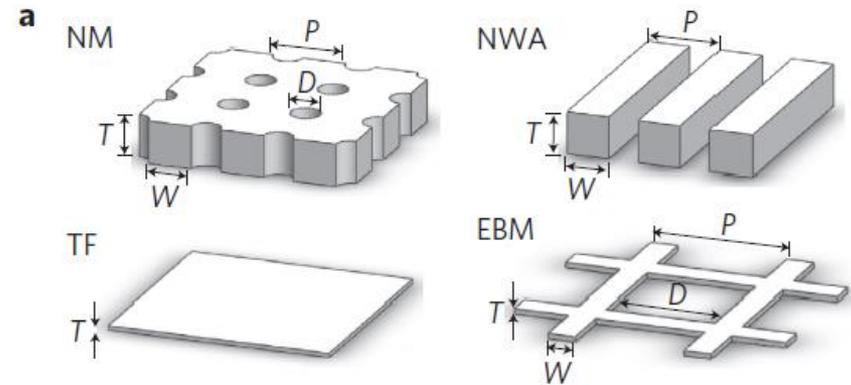
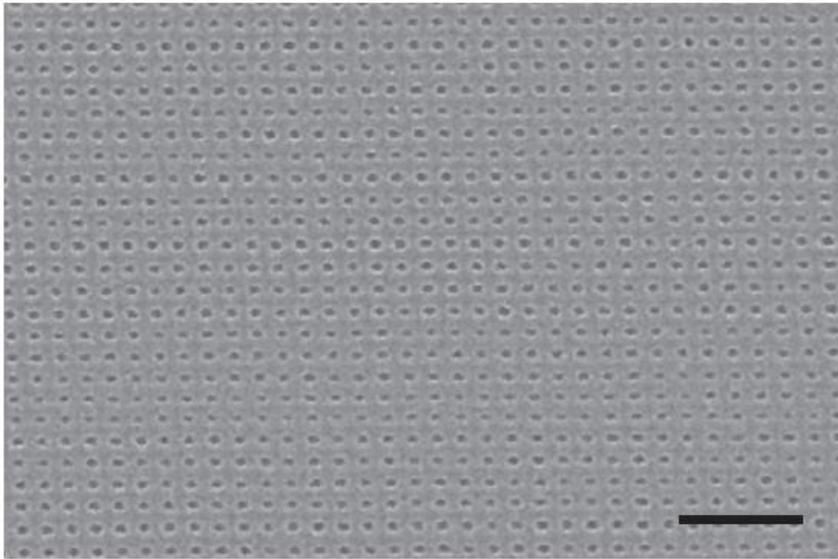


Silicon  
 Low T vs high T  
 Time-Resolved Thermo Reflectance



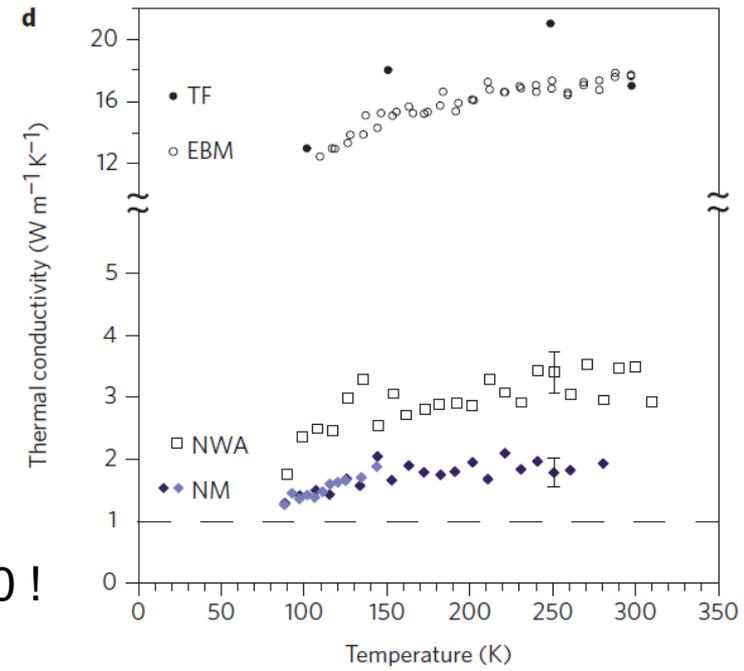


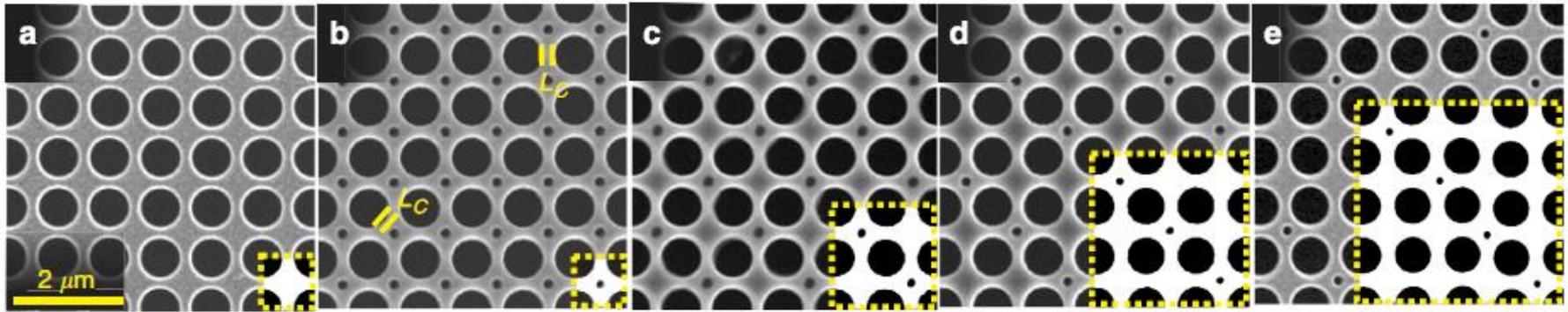
Silicon Nitride  
 Ultra-low  $T < 1\text{K}$   
 Large pitch ( $\mu\text{m}$ )  
 Conventional lithography/etching  
 Bolometer



Pitch 40 nm  
 Room temperature  
 Silicium  
 Metal mask – ebeam lithography  
 Electrothermal -  $3\omega$

Conductivité du massif  
 150 W/m/K / Rapport 100 !





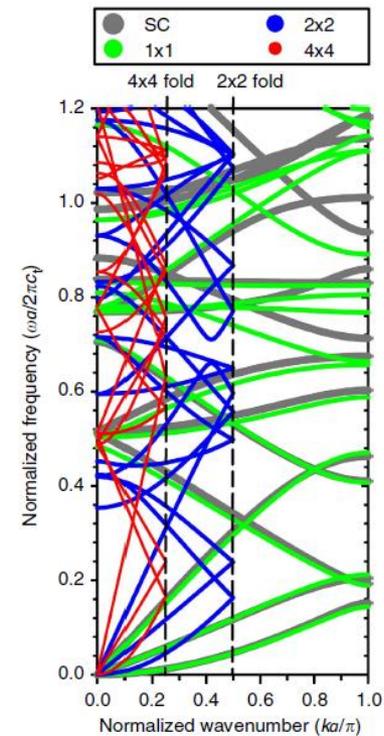
**Figure 1 | SEM image of the fabricated PnC structures.** All samples were fabricated to have a periodicity  $a = 1,100$  nm, thickness  $t = 366$  nm and a chosen critical dimension  $L_c = 250$  nm. Highlighted in white is the unit cell of each supercell lattice: (a) SC, (b)  $1 \times 1$ , (c)  $2 \times 2$ , (d)  $3 \times 3$  and (e)  $4 \times 4$ .

Silicium

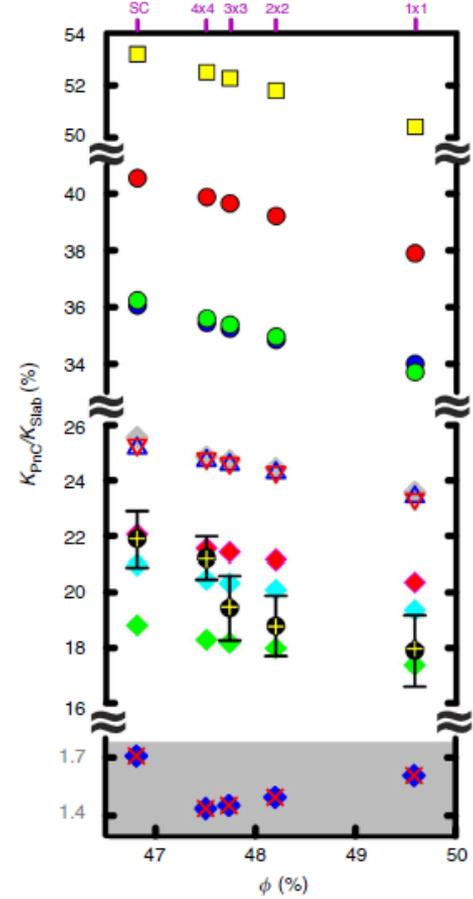
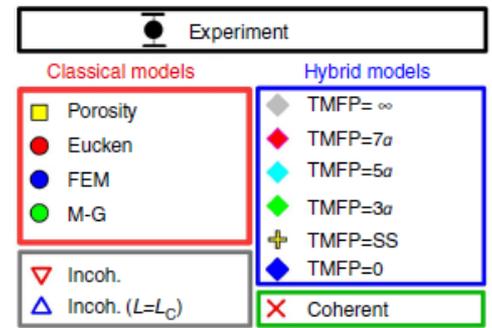
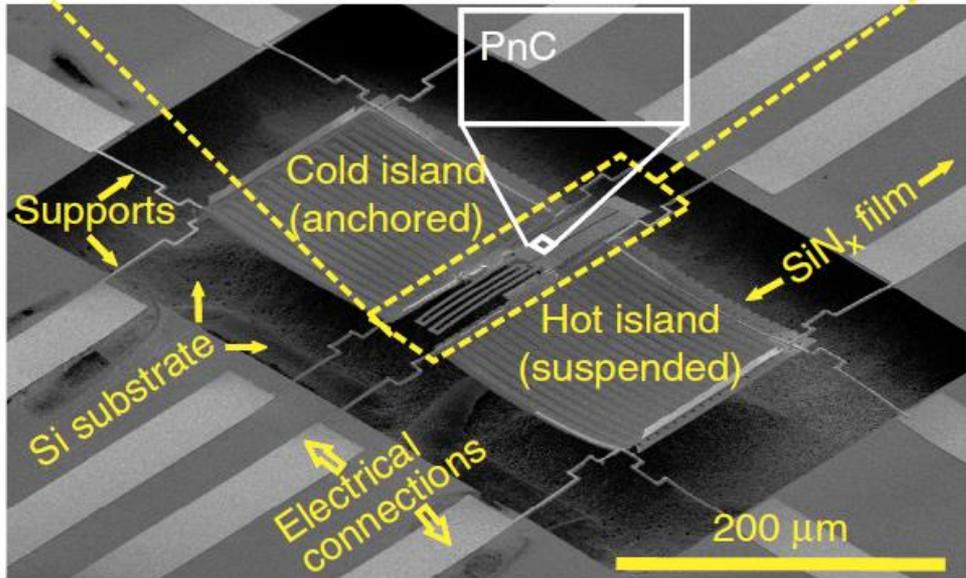
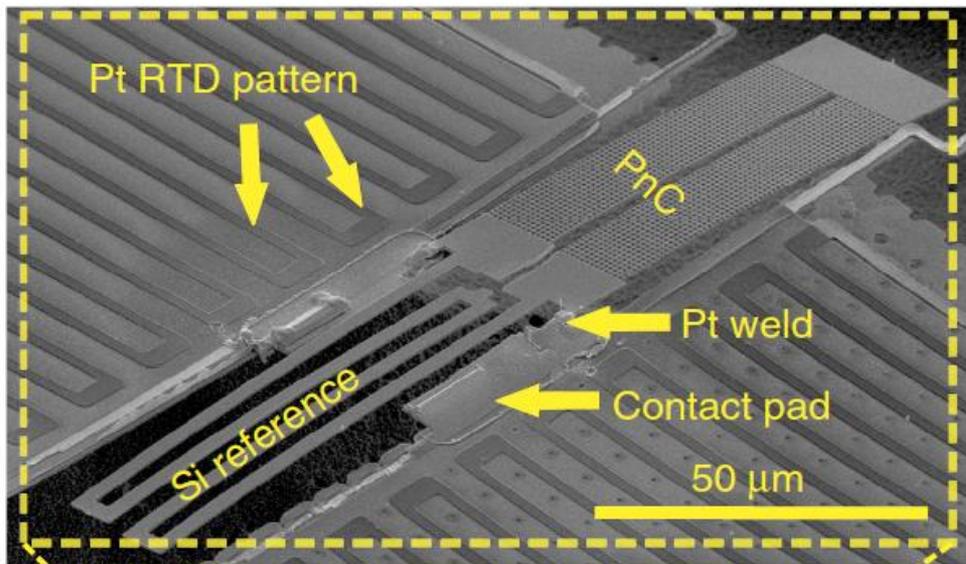
Température ambiante

Pitch  $\mu\text{m}$

Electro-thermique



S. Alaie et al., *Nature Communications* **6**, 7228 (2015)



S. Alaie et al., *Nature Communications* **6**, 7228 (2015)

Cohérence à température ambiante ?

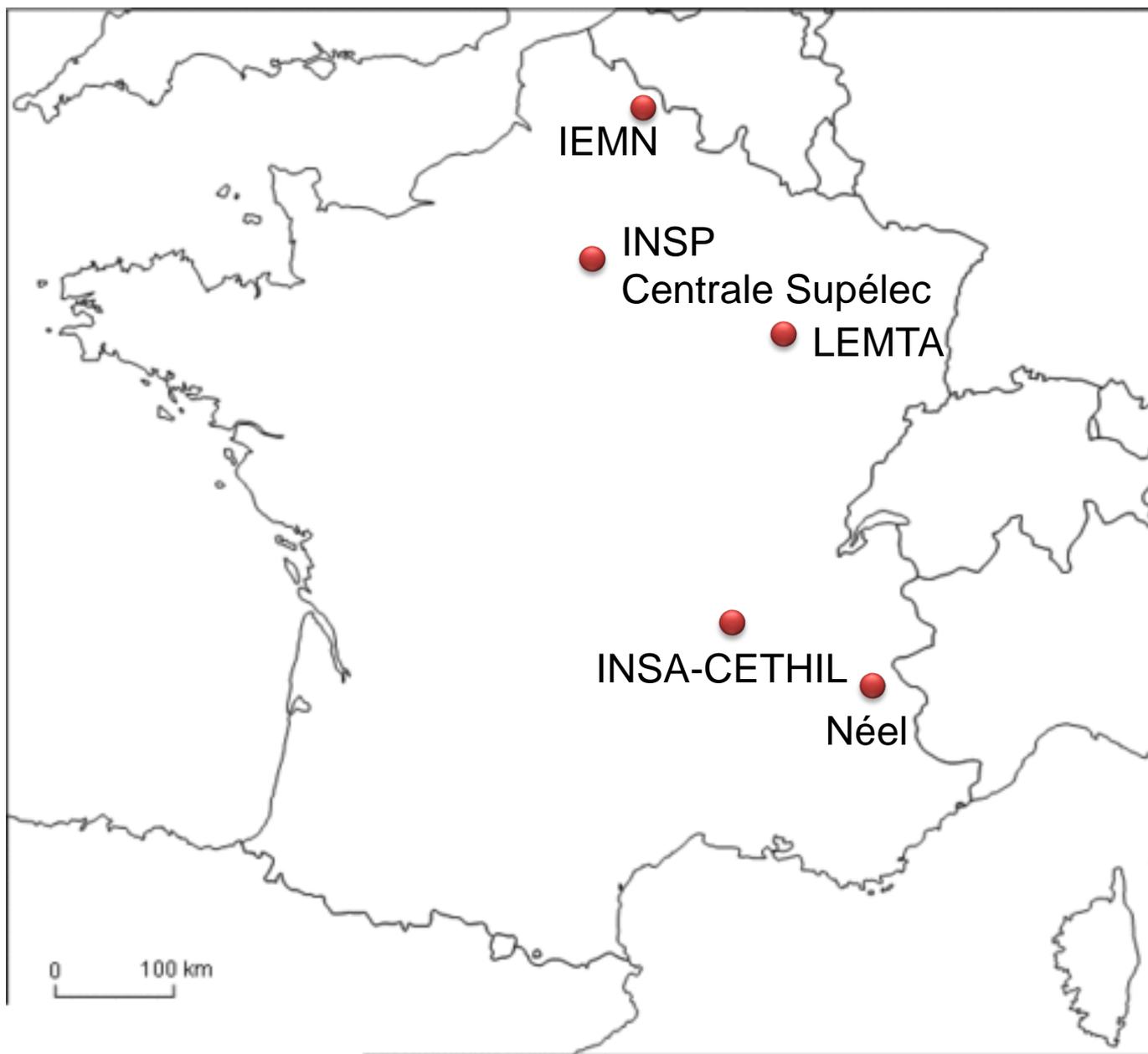


Equipes ayant (modélisé+réalisé+caractérisé)  
des matériaux nano-phononiques (thermocristaux)

Panorama  
non-exhaustif

Compétences  
françaises en :

- Modélisation
- Fabrication,
- Mesure thermique





Electronics  
Microelectronics  
Nanotechnology

~500 people  
250 Profs/Researchers/Staff  
250 PostDoc/PhD students

Villeneuve  
d'Ascq



Lille



1600 square meters clean room devoted to micro and nanotechnology

Staff: 26 Ing/Tech

Equipment: about 20 M€



Micro and Nano  
Fabrication  
clean-room

Near field  
microscopy  
platform

HF Characterization  
facilities

Telecom-EMC  
platform



RENATECH  
French national nanofabrication network



Institut d'Electronique, de Microelectronique et de Nanotechnologie  
UMR CNRS 0520

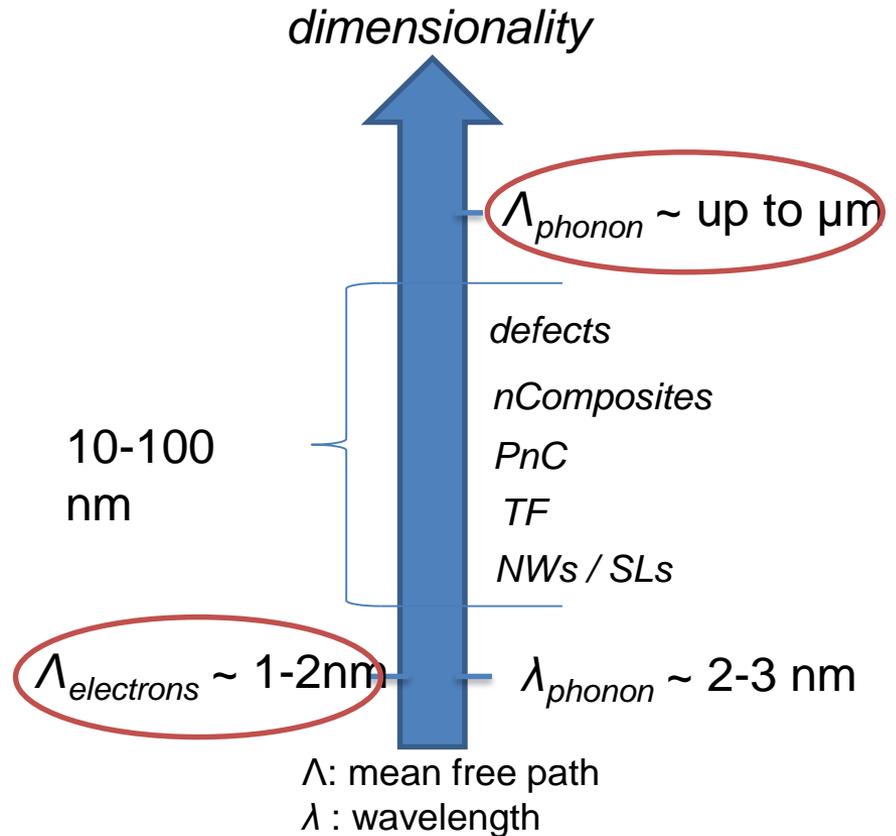
Can we make a thermoelectric material out of silicon ?

# Phononic Engineering

	Si	Bi <sub>2</sub> Te <sub>3</sub>
S (μV.K <sup>-1</sup> )	~ 250	~200
κ (W.m <sup>-1</sup> .K <sup>-1</sup> )	149	1.4
σ (Ω <sup>-1</sup> cm <sup>-1</sup> )	2.3*10 <sup>4</sup> (doping 10 <sup>19</sup> )	10 <sup>5</sup>
κ <sub>e</sub> (W.m <sup>-1</sup> .K <sup>-1</sup> )	0.165 (doping 10 <sup>19</sup> )	0.23
ZT (@300K)	~0.0001	1.1

**Contribution phonons :**  
**95% to 99% (depends on doping)**

$$zT = \frac{S^2 \sigma}{\cancel{\kappa_{el}} + \cancel{\kappa_{ph}}} T \rightarrow 4$$

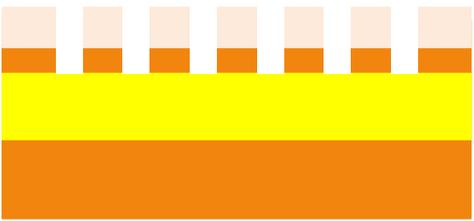


# Fabrication methodology

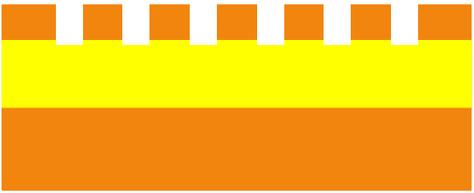
Average diameter vs Pitch DOF



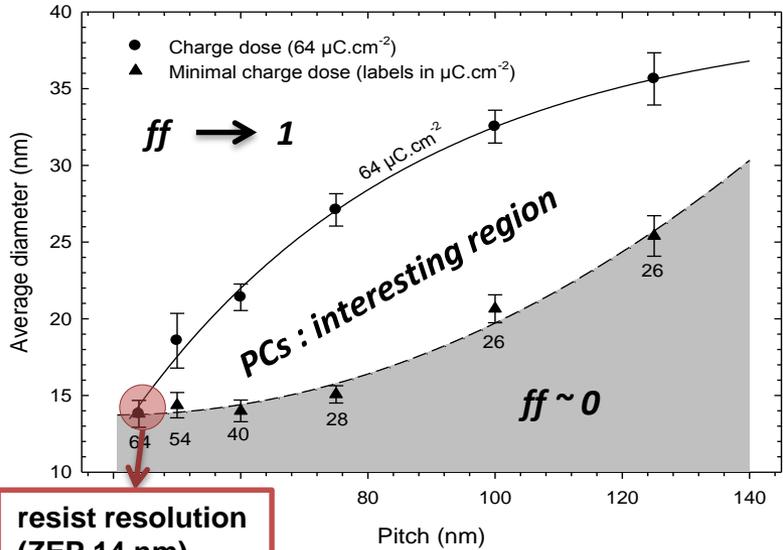
STEP n° 1:  
SOI wafer, spin coating 180nm of ZEP520.



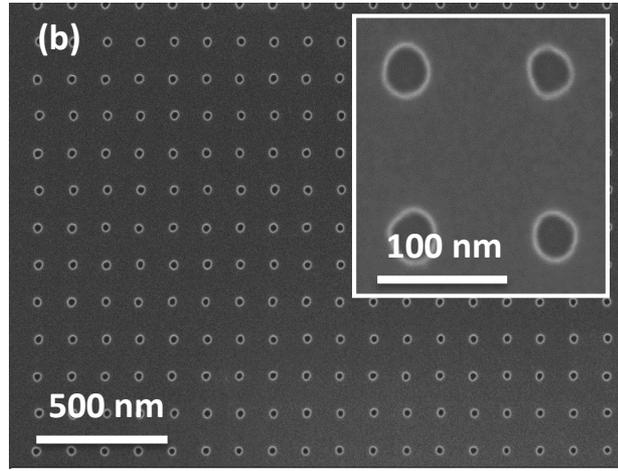
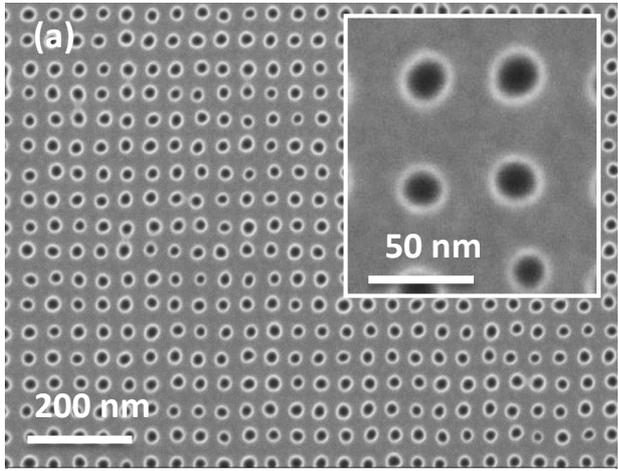
STEP n° 2:  
E-beam litho exposure of PCs, ZN50 development (1') and Cl<sub>2</sub>:30sccm, 5mTorr, 30W etching (70nm, 1'50'').



STEP n° 3:  
ZEP520 cleaning by UV + Remover PG.



V. Lacatena et al. Microelectronic Eng. 121, 131 (2014)

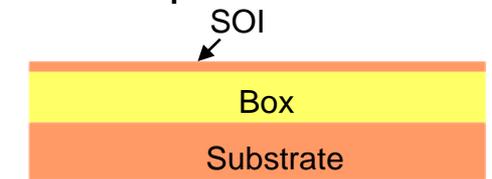


SEM images of PCs obtained with the “dots on the fly” strategy: a) pitch 44 nm, diameter 13.8 ± 0.9 nm and b) pitch 125 nm, diameter 25.4 ± 1.3 nm.

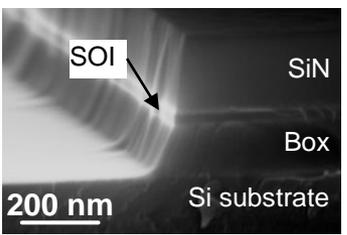
# Membranes fabrication and suspension

# Fabrication methodology

M. Haras et al. IEDM 2014  
 San Francisco 8.5.1-8.5.4 (2014)  
 M. Haras et al.  
 Journal of Electronic Materials **43**, 2109,(2014)



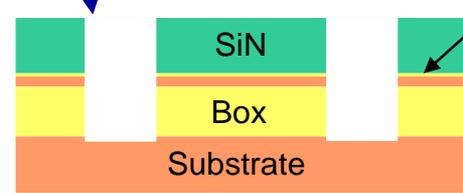
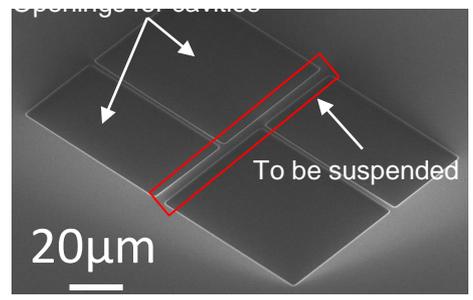
wet oxide+  
SiN deposition



Departure point –SOI wafer  
 Optional antidots lattice

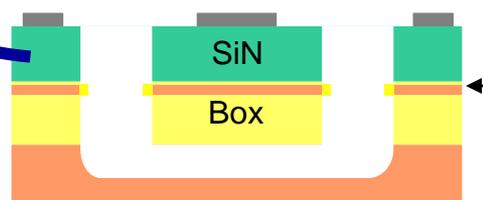


Wet SiO<sub>2</sub>  
 SOI  
 Cavities etching  
 SF6

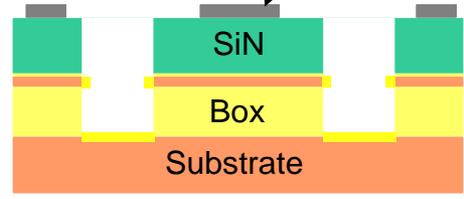


Wet SiO<sub>2</sub>  
 SOI

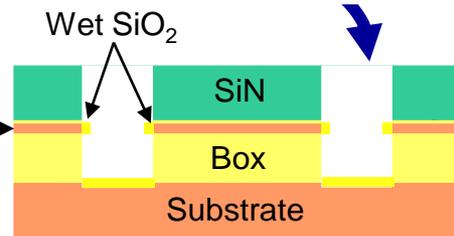
Box etching  
 Vapor HF



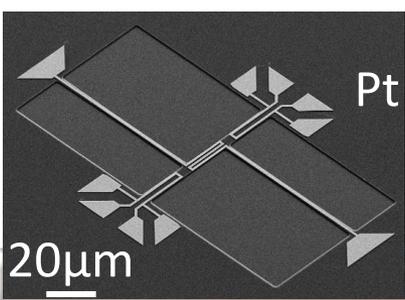
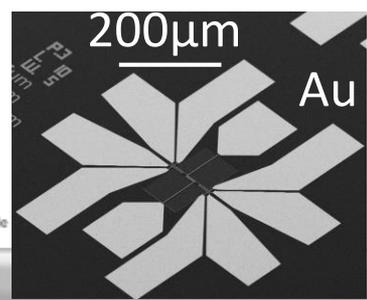
Pt metallization



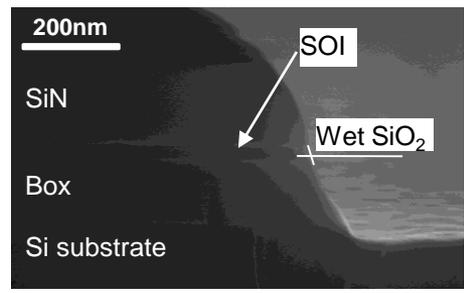
Wet oxide



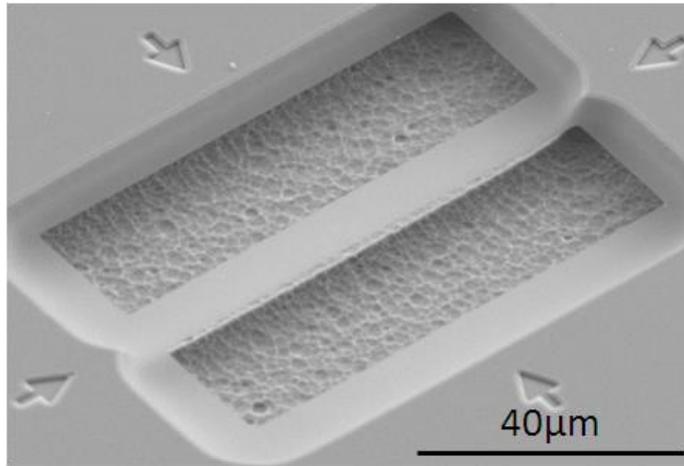
Substrate etching  
 XeF2



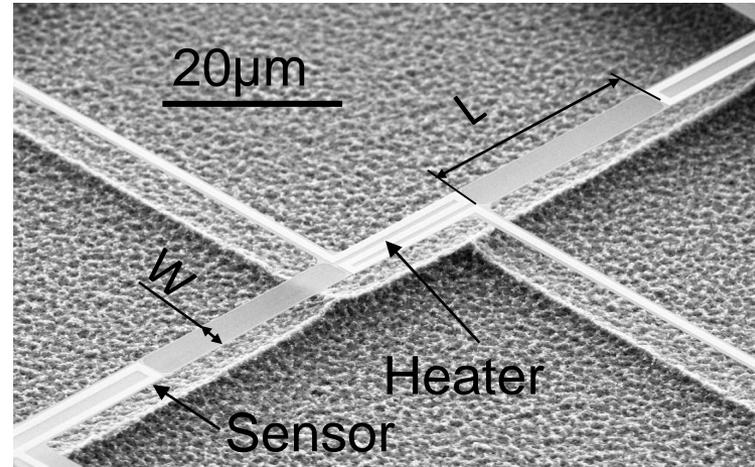
Metallization



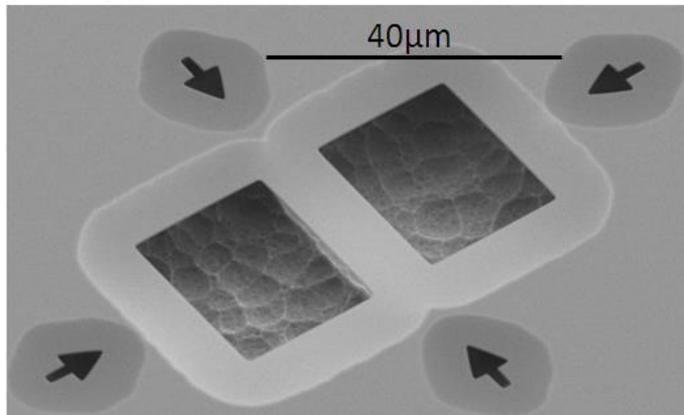
# Fabrication methodology



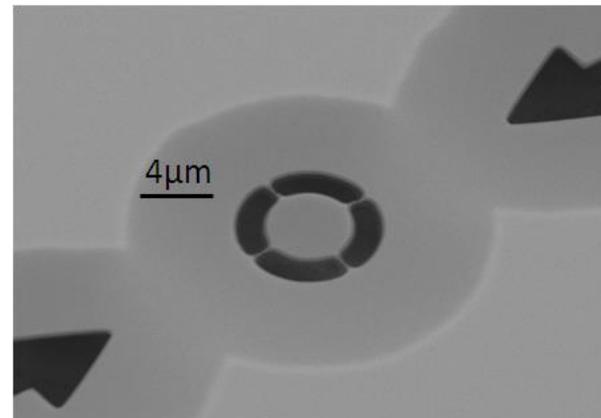
Plain Si membranes (54 nm)



Si membranes in characterization device

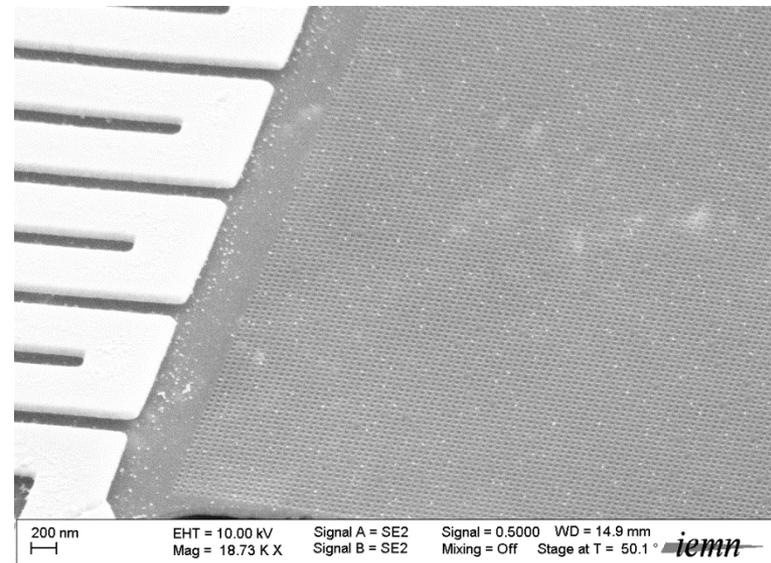
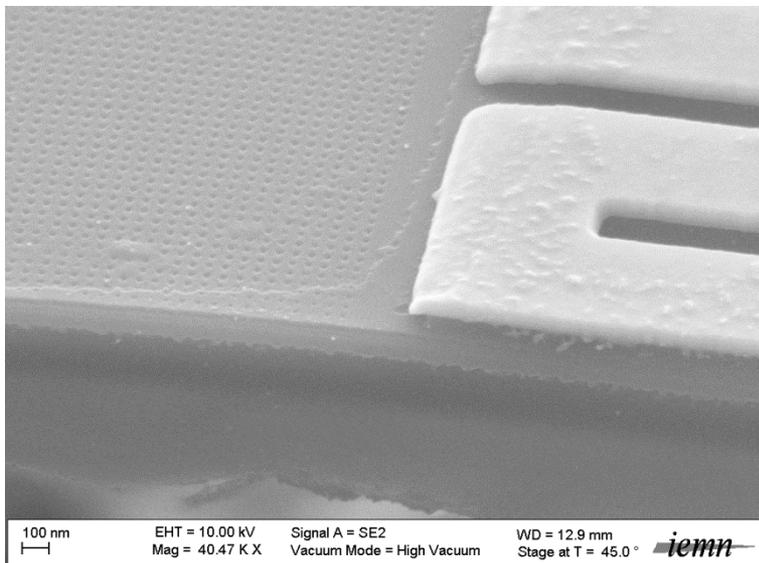
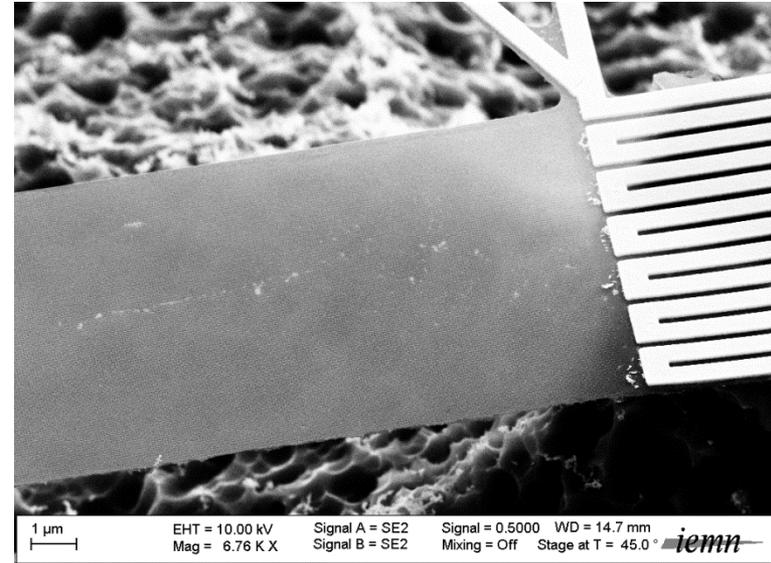
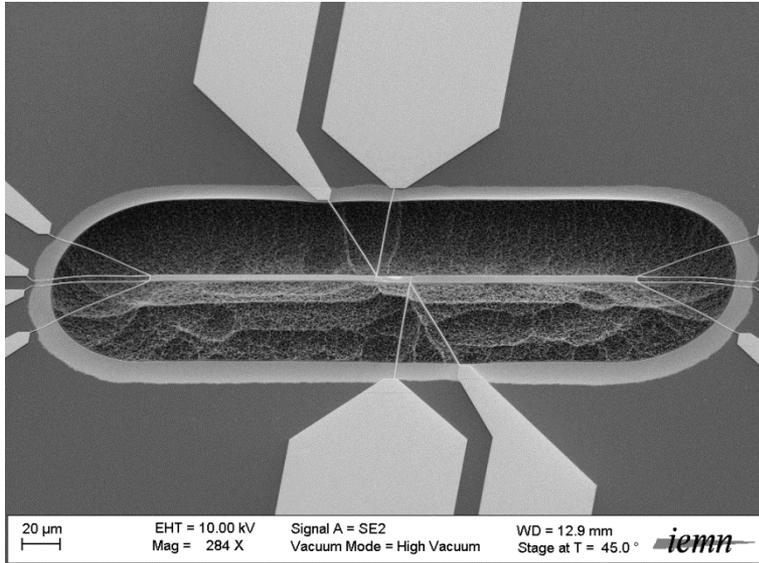


Plain SiN membranes (200 nm)

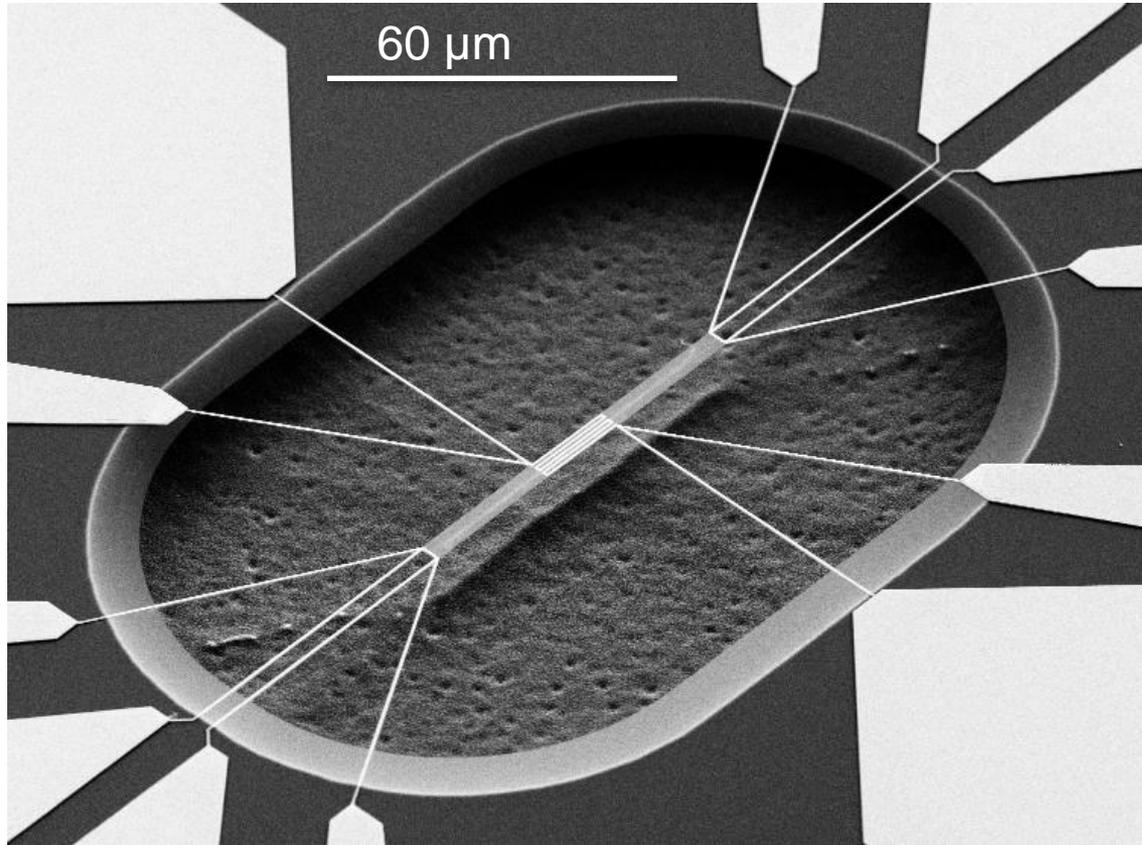


(almost) Arbitrary shapes

# Thermal Characterization

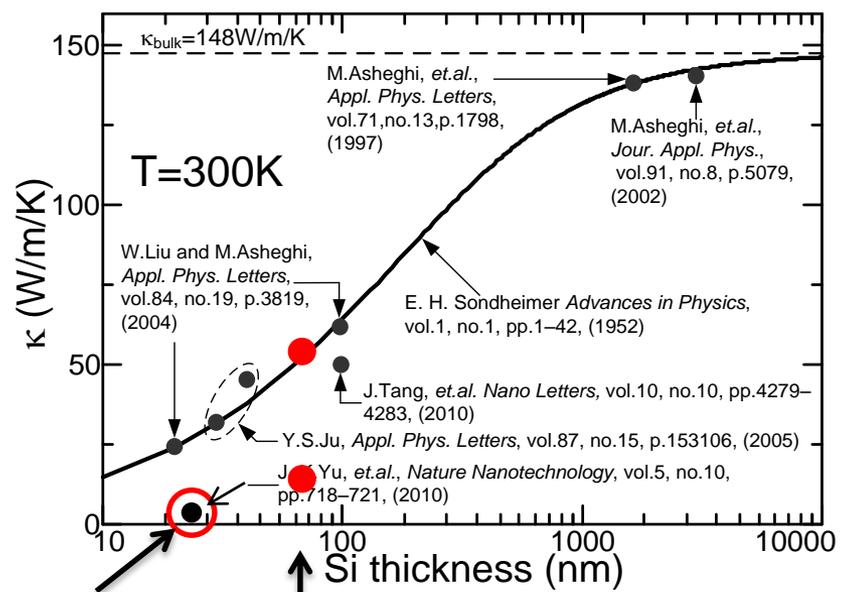


# Thermal Characterization



1 central resistive element (Pt)  
2 symmetric sensors (Pt)

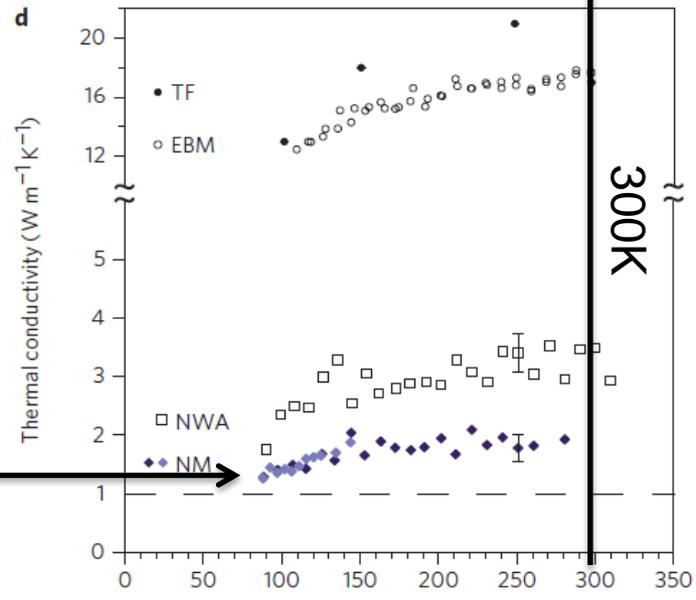
$L_m = 30, 60, 90, 120 \mu\text{m}$   
 $w_m = 5, 10 \mu\text{m}$   
 $t_{\text{Si}} = 60 \text{ nm}$



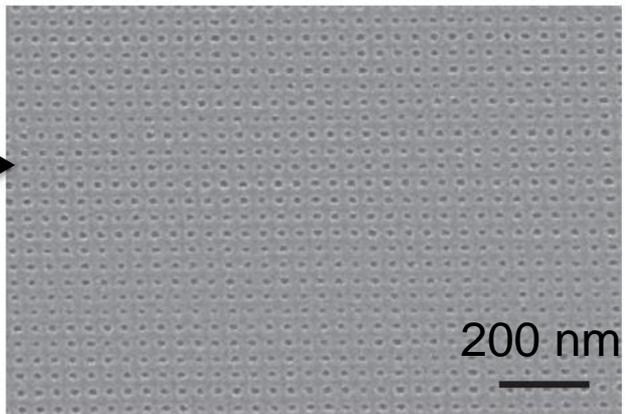
J.-K. Yu et al.

### IEMN previous results

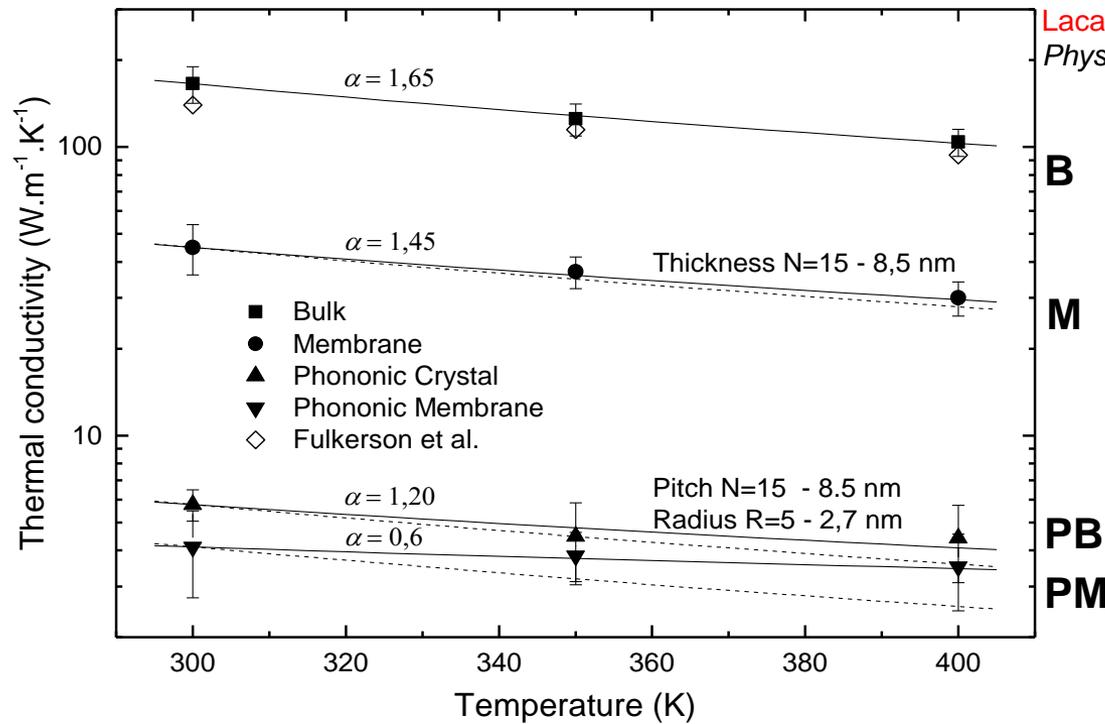
structure	thickness	$\kappa$ measured
Film	70 nm	55 W/m/K
nanopatterned membranes	70 nm / pitch 60 nm	12.5 W/m/K



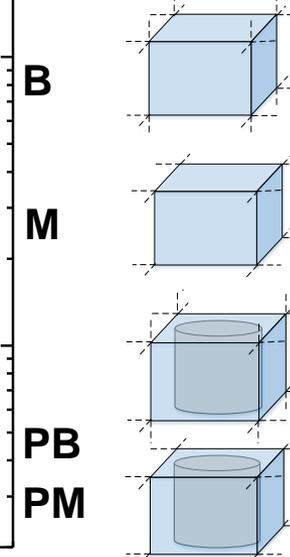
J.-K. Yu et al. Nat. Nano. vol.5, 718 (2010)



# Material modeling -Molecular Dynamics



Lacatena V. et al., *Applied Physics Letters* 106 (11), 2015.



**Active research...**

Sensors: bolometers

Optomechanics: phonon-photon coupling in high Q resonators

Energy: enhanced/artificial thermoelectric materials “phonon glass/electron crystal”

Thermal: Insulation

Nanoelectronics: Thermal management, heat routing

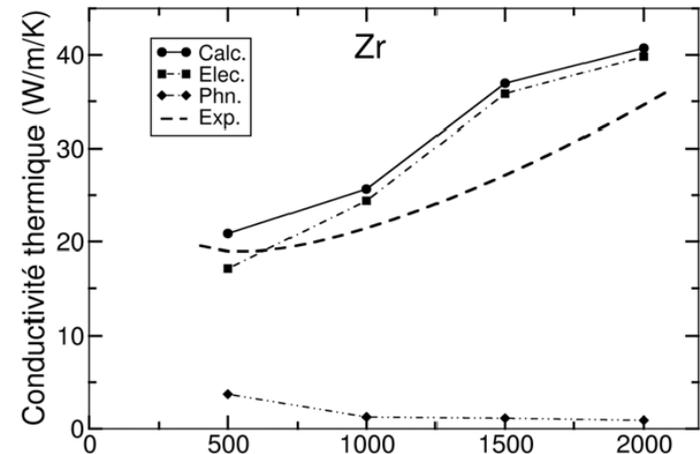
**(Very) Advanced...**

Thermal computing: implementing non asymmetric heat transfer (thermal diodes)

(see Baowen Li group)

Thermal management: “Hot conductors/Cold insulator” materials

(Useful in Automotive and Power production)

J.-P. Crocombette et al., *J. Phys. Condens. Matter* **27**, 165501 (2015)

## State-of-the-art

Phononic Crystals + Nanoscale = Thermocrystals (?)  
Pitch really MUST be  $\sim$  phonon coherence length to achieve band folding effects  
Technology not ready at room  $T^\circ$  (maybe epitaxy ?)  
Effects demonstrated at very low  $T^\circ$   
Nevertheless, strong thermal conductivity reduction at room temperature achieved

## Challenges

### *Modeling*

Methods from the Phononic community no more valid (PWE, FEM)  
Methods from the Solid State community require tremendous computing power  
(MD, LD, Monte Carlo)

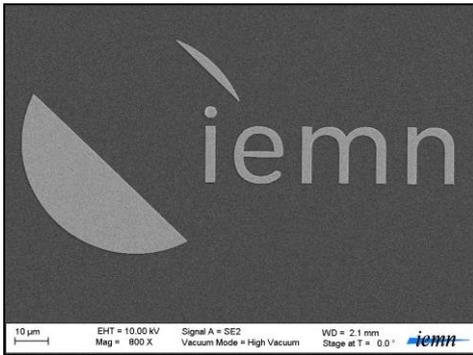
### *Fabrication*

Need low pitch/high res. (eBeam, nanoimprint, block copolymer, epitaxy)  
True 3D crystals ? (epitaxy, synthetic opals)

### *Characterization*

Challenges of nanoscale heat transfer (insulation, error bars, interpretation)  
TDTR, Raman thermometry, Electrothermal (DC,  $3\omega$ , hot wire), SThM  
Need for calibrated and reliable methods to avoid controversies

# Acknowledgements



  
life.augmented  
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**Thank you !**

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## *Funding and facilities :*



European Research Council

Established by the European Commission

UPTeg (GA 338179)

